



Transfer Print Soft (Matt)

Description

PU heat seal material with polyester backing, created for inkjet digital printing and cutting systems with Roland eco-solvent inks. Despite being very thin, the material grants a high covering power on dark fabrics.

Average film thickness before application: **45 micron**

Basic information

Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with Roland VS-i)

Blade: **new at 50°** | Minimum required pressure: **60 gf**

Transfer setup

Temperature: **155°C** (310°F) | Time: **15"** | **Pressure: medium (3÷4 bar)**

Application instructions

Print and cut the material | Weed the exceeding material | Wait for drying for at least 4 hours | Remove the print from the polyester backing using Roland application tape (adhesive, transparent and resistant to high temperatures) | Heat apply | Remove the application tape cold.

■ Suitable textiles

Cotton, polyester, Lycra® and blends of these materials (not suited for treated and dye sublimation fabrics)

■ Washing instructions

Wait 24h after the heat transfer | **40°C Max** |
Do not use bleach or other aggressive chemical agents.
Dry clean: **no** | Tumble dry: **not recommended**

N.B.

All information given in this sheet are based on our experience. We always recommend performing a test before starting standard production. For best results we recommend to store the product away from direct sunlight.